

Industry Overview

The Science of Microplastics in the World Ocean - WHOI

Brett Howard

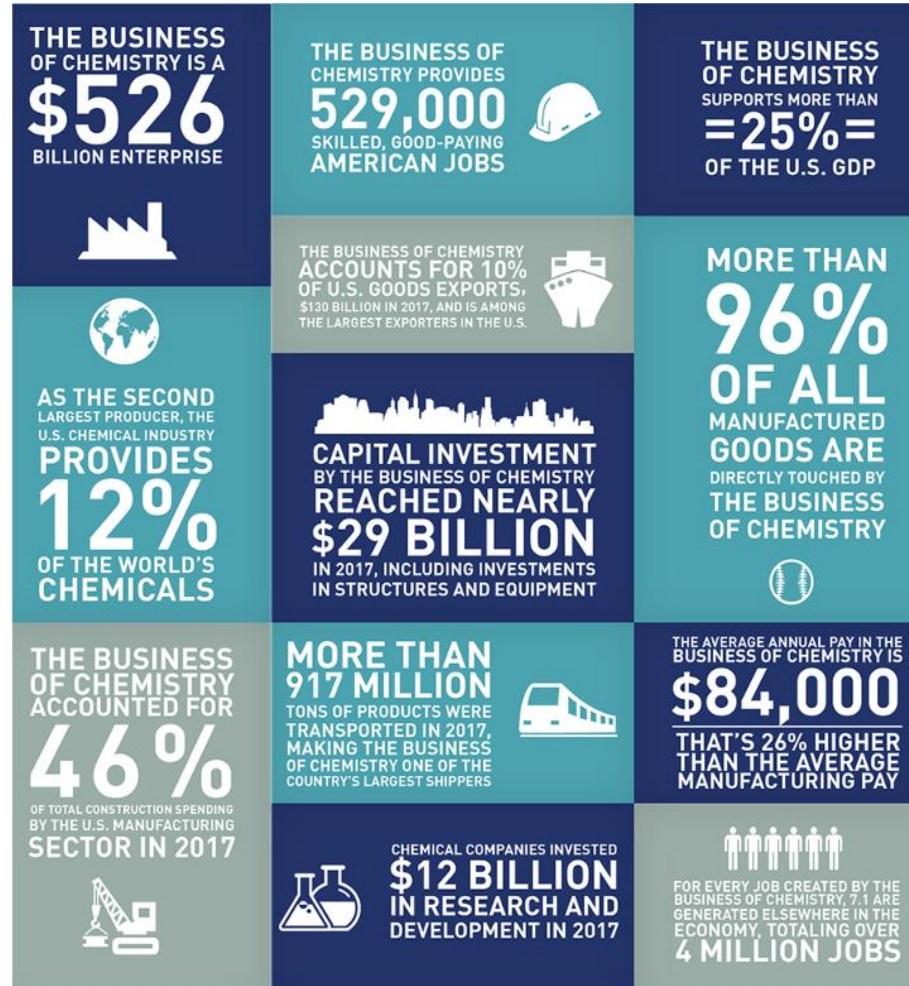
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Chemistry
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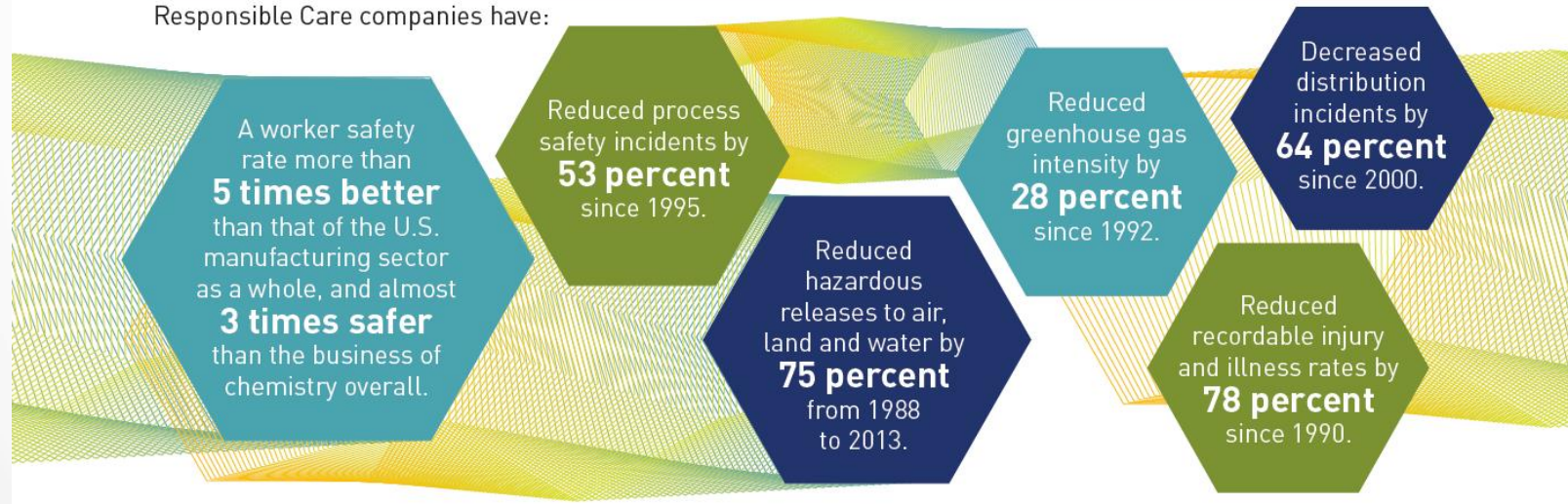
ACC - Responsible Care

SAFER. HEALTHIER. MORE SECURE.

Responsible Care is the chemical industry's world-class environmental, health, safety & security (EHS&S) performance initiative. Practiced in more than 60 economies around the world, it means performance that operates at a higher level, and enhancements to facilities, products, processes, and relationships. Simply put, it is a better way of doing business. It is our commitment to ensuring that the business of chemistry is safe, secure and sustainable.

COMPETITIVE ADVANTAGE.

Responsible Care companies have:



ACC - Health Product & Science Policy

Mission

To provide leadership on health and science policy issues of importance to the chemical industry by managing programs which:

- Stimulate balanced discussions on existing and emerging human health and related ecosystem issues;
- Minimize duplicative testing and maximize industry input in the implementation of various government testing initiatives on emerging public health issues

Objectives

- Public policy that is: risk-based, cost-effective and that will safeguard public health and the environment and set public health priorities so that resources are focused on credible risks
- Recognition of industry as a:
 - Responsible corporate citizen, actively engaged in protecting health and the environment
 - Manufacturer of products which have societal benefits
- Enhance relationships with the scientific community



Standards Development

Standards Development



ASTM D19.06

Methods for Analysis for Organic Substances in Water

ASTM D20.61

Biodegradability, biobased plastics, carbon and environmental footprint, microplastics and ocean/terrestrial environments, recycling, waste management, and circular economy

ASTM Standards - D19.06

WW Sampling

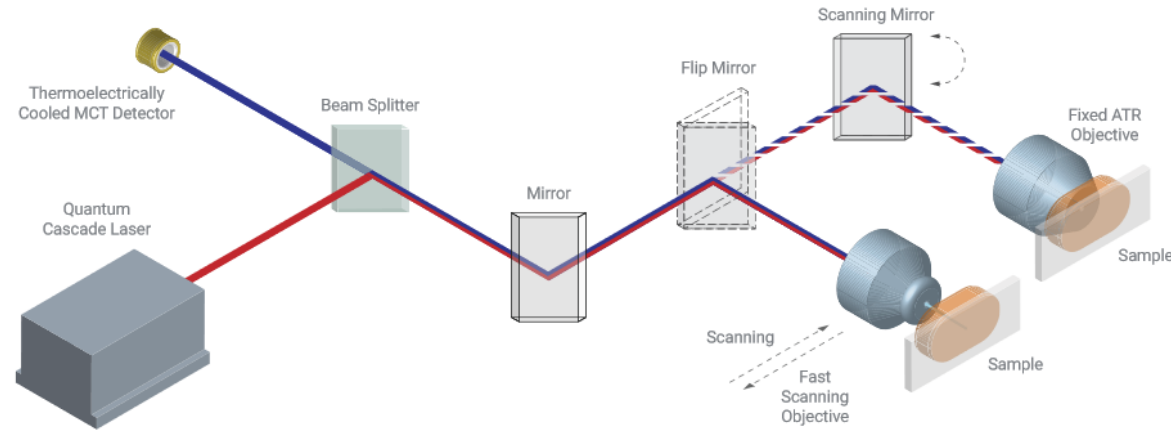
Fibers

Standards in Development			
Name	Title		Status
ASTM WK67565	Standard Test Method for the Spectroscopic Identification and Quantification of Microplastic Particles in Water Using Raman and IR Spectroscopy		Draft
ASTM WK67563	Collection of Wastewater Samples for the Identification and Quantification of Microplastic Particle		Draft
ASTM WK67564	Preparation of Wastewater Samples Allowing the Identification and Quantification of Microplastic Particles using Raman and FTIR Microscopy		Draft
ASTM WK67788	Identification of Microplastic Particles and fibers in Municipal Wastewater using Pyrolysis-GC/MS		Draft
ASTM WK62604	New Test Method for Qualitative and Quantitative Fiber Release of Fabrics - Dry Method		Proposed
ASTM D7841 - 13	Standard Practice for Sustainable Laundry Best Management Practices		Active



Analytical Instrumentation

Agilent 8700 Laser Direct Infrared System



- Ability to survey and image large sample areas and then interrogate smaller areas of interest in more detail without changing any optics

Bonner Denton

PROFESSOR, GALILEO CIRCLE
FELLOW

DEGREES AND APPOINTMENTS

- B.S. 1967, Lamar State College of Technology
- B.A. 1967, Lamar State College of Technology
- Ph.D. 1972, University of Illinois



Agilent 8700 Laser Direct Infrared System

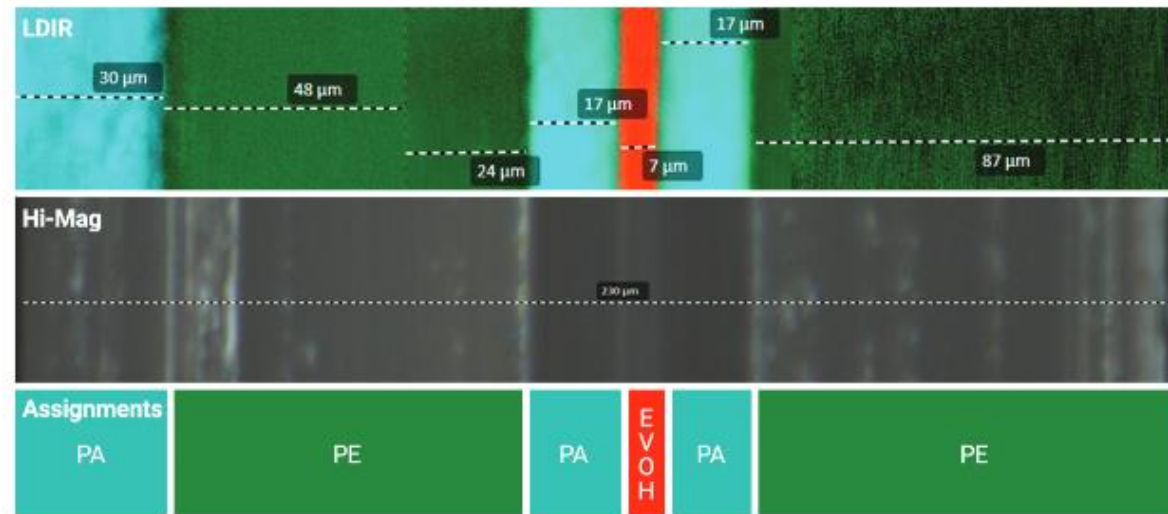


Figure 6. (Top) LDIR chemical image obtained using a multi-peak analysis of the laminate sample showing different layers and thickness. (Middle) High-magnification visible light image of the laminate. (Bottom) Identities of each layer: Polyamide (PA), Polyethylene (PE), and Ethylene Vinyl Alcohol (EVOH).



Plastic Fate

Plastic Fate

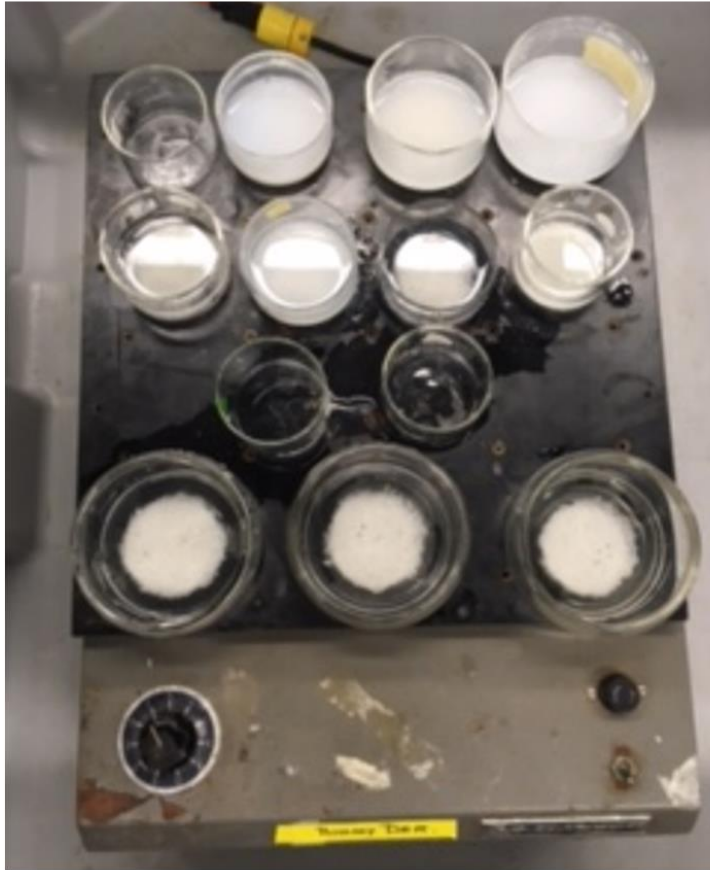


Figure 1. The photograph on the left shows an example experimental setup to simulate the high-energy wave environment in Woods Hole. Natural Vineyard Sound seawater is being incubated in glass dishes using 6 treatments with 3 replicates each. The polymers being tested include PVC, HDPE, PP and PET. The 6 treatments include: (1) UV plus sand plus mechanical agitation; (2) UV alone plus mechanical agitation; (3) no UV plus mechanical agitation; (4) UV plus sand no mechanical agitation; (5) UV alone no mechanical agitation; (6) no UV no mechanical agitation. Note the dishes with a milky appearance have been running for two weeks and PP has broken down from ESD 180 μm to ESD 90 μm . The lid of the box has the UV lights mounted in it such that each dish has its own 80W UVB lamp. Rotation rate is 4 Hz = 240 rpm = shear of $\sim 60,000 \text{ s}^{-1}$.

Plastic Fate

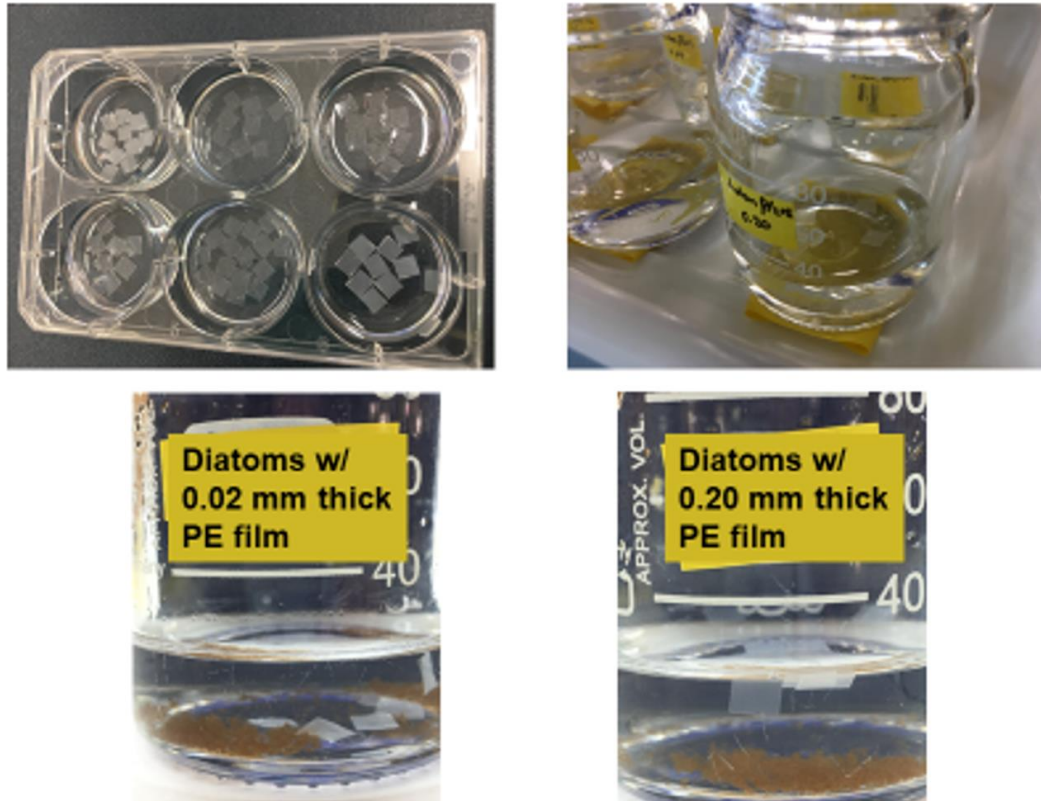


Figure 5. Density Experiment #2. Similar experiment as Experiment #1 but now with 5x5 mm pieces of PE film rather than pellets. Note that both the 0.02 mm thick film became colonized and sank to the bottom of the flask, while the 0.20 mm thick film did not.



Environmental Risk Framework

Environmental Risk Framework





Chemical Recycling

Chemical Recycling

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RECYCLING

Plastic has a problem; is chemical recycling the solution?

Under public pressure, plastics makers are increasingly looking to partner with companies to develop chemical recycling processes

by *Alexander H. Tullo*

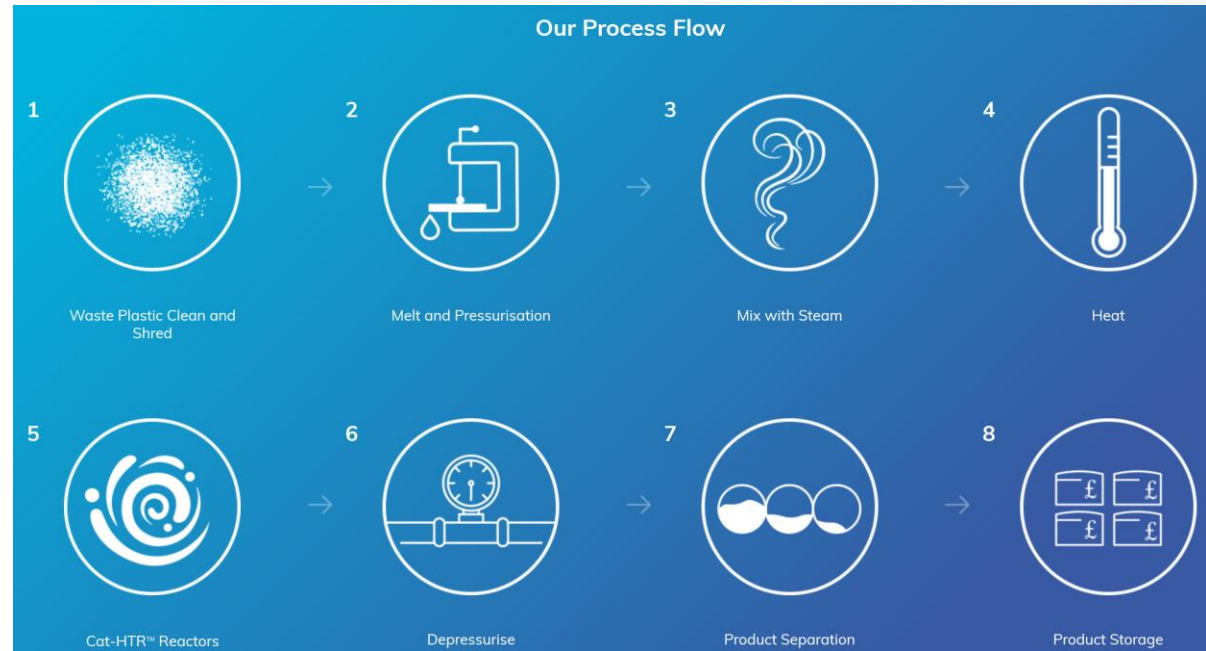
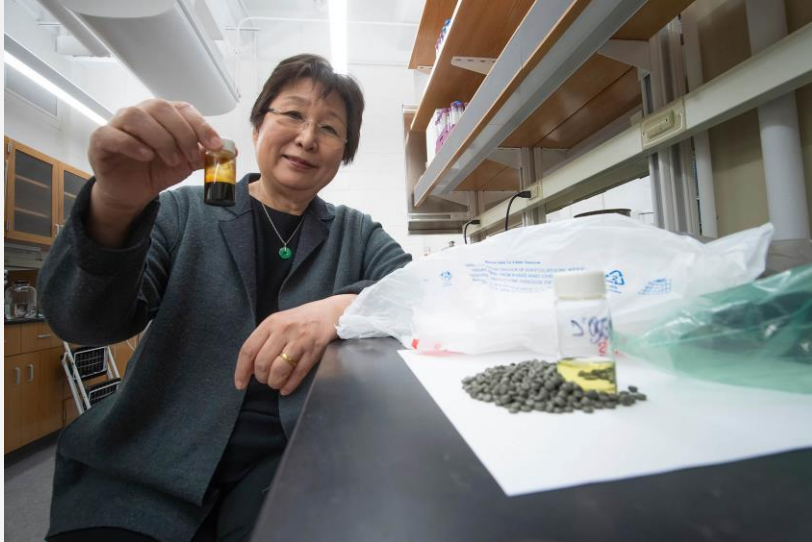
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Decomposition of mixed plastics into fuels, including naphtha, via pyrolysis and other processes

COMPANY	HEADQUARTERS
Agile Process Chemicals	Mumbai, India
Agilyx	Tigard, Oregon
Anhui Oursun Resource Technology	Hefei, China
Blest	Kanagawa, Japan
Brightmark Energy	San Francisco
Climax Global Energy	Allendale, South Carolina
EcoFuel Technologies	Livonia, Michigan
Enval	London
Fuenix Ecology	Weert, Netherlands
Golden Renewable Energy	Yonkers, New York
JBI	Niagara Falls, New York
Jeplan	Tokyo
Klean Industries	Vancouver, British Columbia
New Hope Energy	Tyler, Texas
Nexus Fuels	Atlanta
Plastic Energy	London
PolyCycl	Kalka, India
Recycling Technologies	Swindon, England
ReNew ELP	Redcar, England
Renewlogy	Salt Lake City
Resynergi	Rohnert Park, California
Vadxx	Cleveland

Chemical Recycling



Chemical Recycling Alliance

- *Advocating on behalf of technologies that convert post-use plastics to monomers, chemical feedstocks, transportation fuels and other valuable products of advanced plastics recycling and recovery technologies*



agilyx

BME
BRIGHTMARK ENERGY

Golden
Renewable
Energy

 **GREENMANTRA**
TECHNOLOGIES

 **NEW HOPE**
ENERGY

 **RENEWLOGY**

 **AmSty**

Sealed Air


Ravago

 **TETRA TECH**

Company Highlight - Agilyx

Overview:

Agilyx uses a Mixed Plastics-to-Crude system to produce lower-carbon crude oil for fuel production and a Polystyrene-to-Styrene Monomer system which produces styrene oil.

Feedstock:

All forms of polystyrene (#6), e.g. coffee cups, block packaging, meat trays, to-go containers, etc.

End-Products:

Styrene oil, naphtha feedstock

Partners:

Delta Airlines/Monroe Energy, Americas Styrenics, INEOS Styrolution



Location:

Tigard, Oregon

Technology Type:

Conversion (thermal)

Decomposition (thermal)

Stage of Maturity:

Early commercial



Additional Activities

New: Plastics Division Sustainability Goals

A photograph of three children participating in a recycling activity. A boy in the center is holding a clear plastic bottle, a girl on the right is holding a pink bottle, and a boy on the left is holding a blue bottle. They are standing around a large blue recycling bin that has the words 'WE RECYCLE' and a recycling symbol on it. The background is a bright, outdoor setting with green foliage.

✓ 2040 Goal

- 100% of plastics packaging is reused, recycled or recovered

✓ Interim Goal (2030)

- 100% of plastics packaging is recyclable/recoverable

✓ Best practice goal

- 100% of Division's U.S. manufacturing sites participate in Operation Clean Sweep Blue by 2020, with all North American sites by 2022

Achieving the 2040 Goal

100% of plastic packaging is recycled or recovered by 2040



Design & Invent new circular business models



Expand access



Educate consumers and change behavior



Invest in new infrastructure and transformational technology



Create Partnerships with Prominent Orgs and Other Leaders

Policy

Save Our Seas Act

- Signed into law

Supported Microbeads Free Waters Act of 2015

Straw on request



Alliance to End Plastic Waste

FOUR PART STRATEGY



INFRASTRUCTURE

Infrastructure Development to collect and manage plastic waste, and increase recycling in areas of greatest need.



INNOVATION

Innovation to advance and bring to scale new technologies that make recycling and recovering plastics easier and create value from all post-use plastics.



EDUCATION

Education and Engagement of governments, businesses, and communities to mobilize action.



CLEAN UP

Clean Up to help stop plastic waste at its source, focusing on cities and major rivers that carry significant amounts of plastic waste to the ocean.



Questions

